QC - EQA Equalization + Alignment S33

Module of the KLIPPEL ANALYZER SYSTEM (QC Version 6.1, dB-Lab 210)

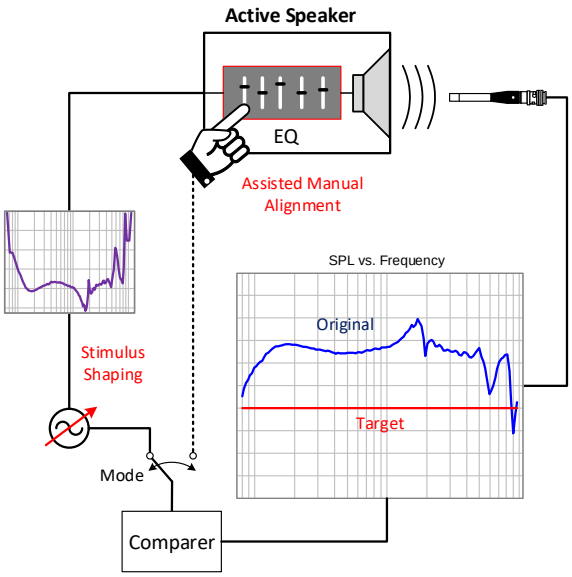
Document Revision 2.2

FEATURES

- Adjusts frequency response automatically
- Determines equalization curve
- Sweep or single tone mode
- Automatic or manual mode
- Adjust sound pressure, voltage or displacement

BENEFITS

- Achieve custom frequency response
- Ensure consistent excitation
- Adjust sensitivity of DUT
- Assist manual adjustment



The QC Equalization + Alignment is a versatile tool for adjusting the level or frequency response of transducers, audio systems or electronics.

Stimulus shaping is applied to automatically achieve a user defined target response. The resulting level profile may be used for applications like microphone testing with equalized sound sources.

In manual mode, the operator is assisted in adjusting controls like gain or EQ filters with minimal time and learning effort.

Applications

- Quality control of microphones (sound source equalization)
- Amplifier compensation
- Factory setting of active systems (Sensitivity, EQ ..)

Article Number	1234-245

CONTENT

1 General Information

1.1 Summary

The EQA was designed satisfy various applications related to tuning the frequency response and level of audio devices. Both, single tone and sweep stimulus signals are provided for this purpose.

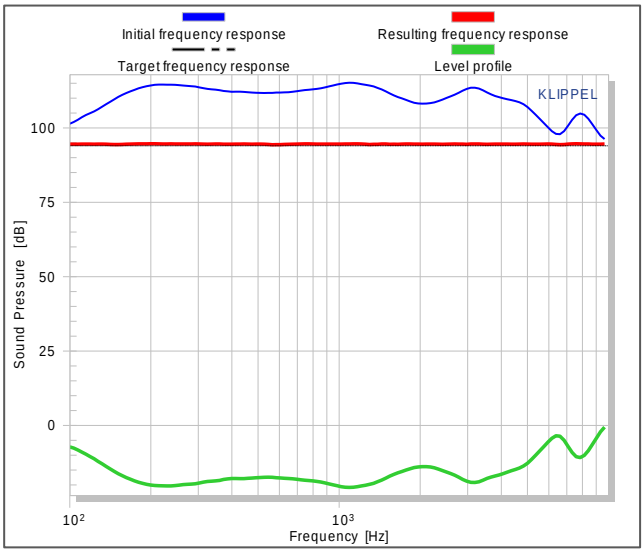
The actual alignment may be performed automatically using stimulus level (profile) or manually by adjusting external controls. In both cases the measurement is repeated until the desired target response is achieved within the specified accuracy limits.

1.2 Principle

Automatic Mode (Equalization)

Frequency Response (Sweep)

- Perform first measurement at safe level
- Calculate difference curve between response and target response
- Invert difference curve to derive equalization level profile
- Measurement is repeated applying the determined profile
- The deviation between resulting response and target response is calculated
- The EQ curve is refined in further loops, if required



Level (Single Tone)

- Perform first measurement at safe level
- Calculate difference to target level
- Adjust stimulus level
- Repeat until target level is achieved within tolerance

Manual Mode (Alignment)

- Measurement is repeated automatically
- External control parameters are adjusted by the operator while the measurement is looped
- Measured response is checked against the target response (within defined tolerance)
- As soon as the target response is achieved, the measurement is stopped

Assisted Mode[5)]

- During initialization stage the general characteristic of the device controls (e.g. equalizer) regarding the magnitude response are determined by an algorithm
- The control characteristics is applied to other similar units (product line)
- In every measurement loop the operator is instructed to set a certain control to a certain position
- This iterative process is carried on until all controls are set optimally within the accuracy limits

1.3 Limitations

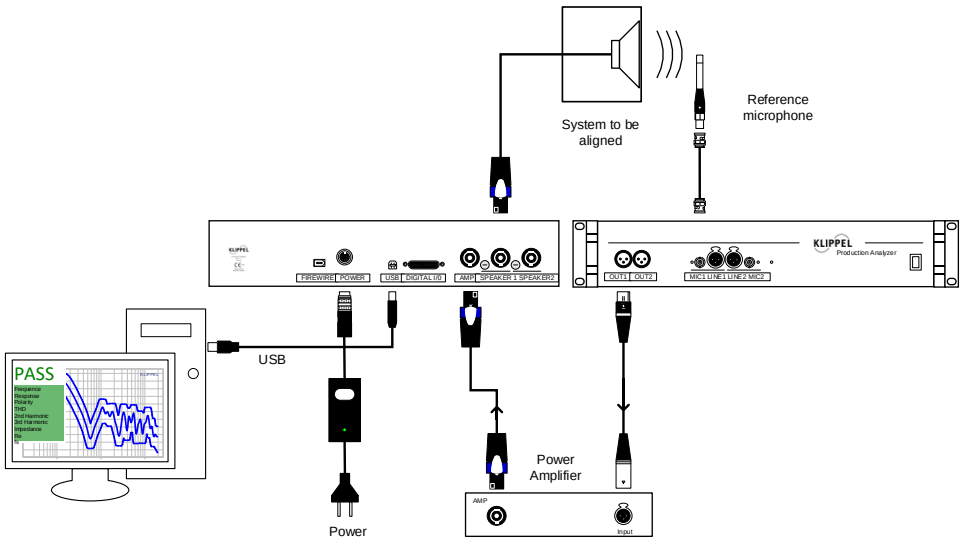
- Physical limits of the system under test determine the achievable frequency range and level - maximal input voltage is specified to protect the device
- Forcing a system to reproduce high levels out of specified target bandwidth may cause significant distortion and damage
- Equalizing the acoustic response at high frequencies requires exact positioning of the reference microphone
- Accuracy of equalization is defined by the frequency response of the used reference microphone
- Accuracy of equalization is defined by the frequency response of the used reference microphone
- Applying a very steep correction curve (voltage profile) may cause significant harmonic distortion – mind narrow band resonances and acoustical cancelations

2 Requirements

2.1 Hardware

The EQA may be used for a variety of different applications. Therefore, the minimal hardware requirements depend on the particular application. For aligning an acoustic system, the following minimal requirements apply.

Scheme



Required Components

The following components are required for adjusting sound pressure of an audio device:

- KLIPPEL Production Analyzer, Klippel Analyzer 3 or 3rd party audio interface (e.g. Bluetooth)
- PC
- Optional: power amplifier or KA3 Amplifier Card for passive systems
- Reference measurement microphone

2.2 Software

Running the EQA requires KLIPPEL QC Standard version 6 or higher or dB-Lab QC in R&D version 210 or higher.
The EQA feature scope in QC Versions 4 and 5 differs from this specification.

2.3 Further Requirements

Acoustic Environment	The performance of the EQA is susceptible to ambient noise if sound pressure is measured. In this case it is recommended to perform the measurement in a properly shielded or calm environment.

3 Settings

Several selected setup parameters of the EQA task are listed in this section. Further parameters are listed in section *Setup Parameters*.

3.1 Configuration

Maximal Loops	This parameter defines the maximal number of iterations allowed to achieve target response until the measurement is aborted.
Matched Loops	As soon as the target response is achieved, this parameter defines the number of additional measurement loops to refine and verify the results. Especially in *Manual* mode this ensures a stable final state of the device controls.
Export Params[4)]	In *Automatic* mode the resulting equalization settings may be exported to a plain ASCII text file. Two options are provided • *Voltage (Profile)* – export level profile (EQ curve) and corresponding voltage • *all* – export all stimulus and processing settings The resulting parameter file (**.klpar*) may be used to apply equalization settings to the QC Standard *Sound Pressure* which is capable of automatic import. Also reimport into EQA is possible to apply sensible start settings to speed up equalization
Import Settings	Settings import is closely related to parameter export. The settings file generated by export

3.2 Stimulus

Max. Voltage (rms)[4)]	This value defines the maximal stimulus RMS voltage (signal or amplifier output) that may be applied to during equalization process. In *Log Sweep* mode, the resulting level profile is defined relative to this voltage (attenuation vs. frequency).
Initial attenuation[4)]	Stimulus voltage attenuation (relative to *Max. Voltage*) applied during first run.

3.3 Processing

Filter Fundamental[1)]	Specify here whether the measured frequency response is filtered (fundamental only) or if full signal (incl. noise and distortion) is used. This setting is relevant if the results shall be used for the *Sound Pressure* task depending on setup parameters.

3.4 Limits

Add task result	The EQA is not a dedicated test task but an auxiliary measurement module. Thus, it does not support regular testing limits; all tolerances are defined within the regular setup parameters. However, the equalization verdict may be propagated as a general test results which is interpreted by the *Control:Finish* task and thus contributing to the test verdict list.

4 Parameter Limits and Results

4.1 Setup Parameters

Parameter	Symbol	Min	Typ	Max	Unit
CONFIGURATION					
Task Mode	-	• Automatic • Manual • *Assisted*[5]			
Adjusted Parameter	-	• Frequency Response • Peak Envelope Curve • Bottom Envelope Curve • Envelope Curve (peak to peak) • Total RMS • Absolute Peak • Overall Peak-to-peak			
Measured quantity	-	• Voltage • Sound pressure • Displacement			
Target response[1] – target frequency response	$L_{\text{trgt}}(f)$ or $\tilde{u}_{\text{trgt}}(f)$/ $\tilde{p}_{\text{trgt}}(f)$/ $\tilde{x}_{\text{trgt}}(f)$				dB or V/Pa/mm
Tolerance Profile[1] – relative tolerance for target response	$\Delta L_{\text{trgt}}(f)$ or $\Delta\tilde{u}_{\text{trgt}}(f)$/ $\Delta\tilde{p}_{\text{trgt}}(f)$/ $\Delta\tilde{x}_{\text{trgt}}(f)$				dB or V/Pa/mm
Target level[2]	L_{trgt}	-	-	-	dB
Target value[2]	$\tilde{u}_{\text{trgt}}/\tilde{p}_{\text{trgt}}/\tilde{x}_{\text{trgt}}$	0	-	-	V/Pa/mm
Tolerance max[2] – upper target tolerance	ΔL_{max} or $\Delta\tilde{u}_{\text{max}}/\Delta\tilde{p}_{\text{max}}/\Delta\tilde{x}_{\text{max}}$				dB or V/Pa/mm
Tolerance min[2] – lower target tolerance	ΔL_{min} or $\Delta\tilde{u}_{\text{min}}/\Delta\tilde{p}_{\text{min}}/\Delta\tilde{x}_{\text{min}}$				dB or V/Pa/mm
Maximal Loops – max. number of test runs for equalization	i_{max}	1	20	-	-
Matched Loops – number of test runs for verification	$i_{\text{match,min}}$	1	2	-	-
STIMULUS					
Stimulus Signal	-	• Single tone • Log. sweep			
Start[1] -Start frequency of sine sweep	f_{start}	1	-	80200[6]	Hz
Stop[1] – Stop frequency of sine sweep	f_{stop}	1	-	80200[6]	Hz
Frequency[2] – Test tone frequency	f_{test}	4	1000	80200[6]	Hz
Time – Measurement time	t	0.2	1	20	s
Voltage (rms)[3] – stimulus voltage	$\tilde{u}_{\text{stim}}$	0	1	200	V
Max Voltage (rms)[4] – stimulus voltage	$\tilde{u}_{\text{stim,max}}$	0	1	200	V
Initial attenuation[4] – attenuation relative to *Max Voltage* for first run	a_0	-	-40	0	dB
PROCESSING					
Resolution – frequency response resolution	R	1	20	200	pts/oct
RBz Highpass[1] – high pass order of *Rub&Buzz* filter	$N_{\text{hp,rbz}}$	5	10	100	-
Input Gain – analog mic input pre-	$G_{\text{pre,mic}}$	-70	0	30	dB

amp gain					

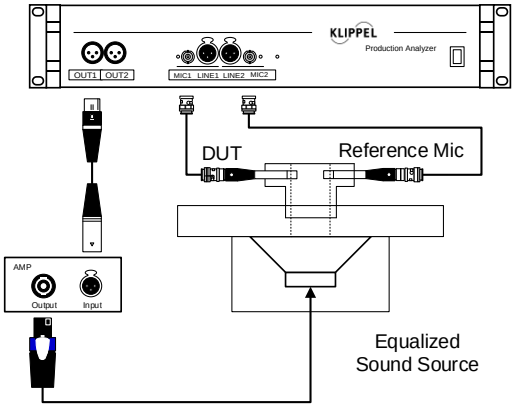
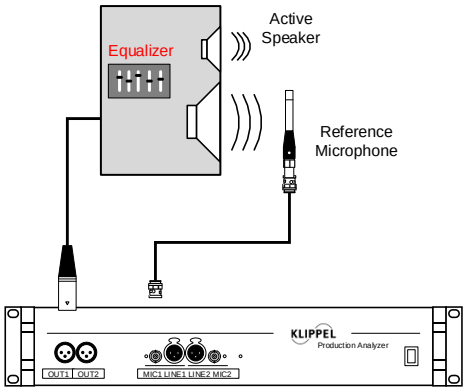
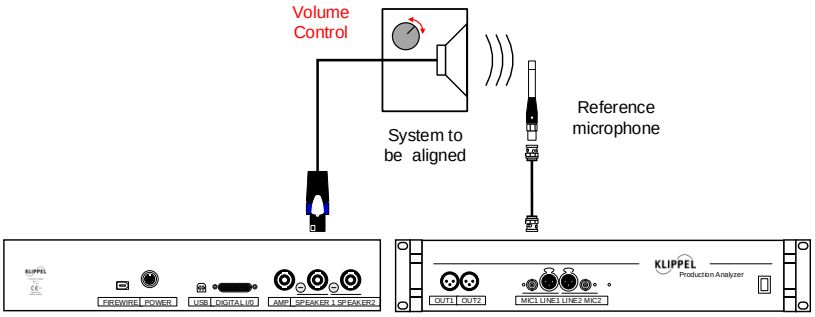
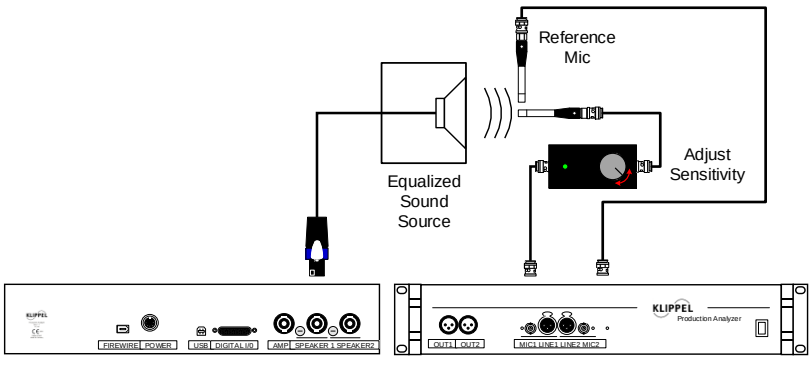
4.2 Measurement Results

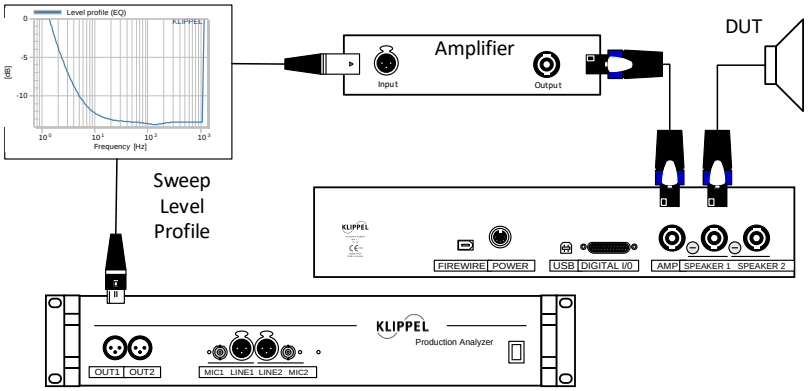
Measured Quantity	Symbol	Unit
Frequency Response[1)]	$L(f)$	dB
Waveform (vs. instantaneous sweep frequency) [1)7)]	$u(f)/p(f)/x(f)$	V/Pa/mm
Waveform Envelope[1)7)]	$u_{\mathrm{env}}(f)/p_{\mathrm{env}}(f)/x_{\mathrm{env}}(f)$	V/Pa/mm
Dynamic DC Component[1)7)]	$u_{\mathrm{DC}}(f)/p_{\mathrm{DC}}(f)/x_{\mathrm{DC}}(f)$	V/Pa/mm
Single Tone Response Level[2)]	L	dB
RMS	$\tilde{u}/\tilde{p}/\tilde{x}$	V/Pa/mm
Peak (abs.)	$\lvert\hat{u}\rvert/\lvert\hat{p}\rvert/\lvert\hat{x}\rvert$	V/Pa/mm
Peak-to-Peak	$u_{\mathrm{pp}}/p_{\mathrm{pp}}/x_{\mathrm{pp}}$	V/Pa/mm
Mismatch	ΔL[2)] or $\Delta L(f)$[1)]	dB
Voltage[2)] (applied single tone RMS voltage)	$\tilde{u}_{\mathrm{stim}}$	V
Rub&Buzz[1)]	$L_{\mathrm{Rbz}}(f)$	dB
Total Harmonic Distortion[1)]	$THD(f)$	dB or %
Level Profile[1)4)] (attenuation curve for equalization)	$a_{\mathrm{EQ}}(f)$	dB
DC Voltage Profile[1)8)]	$u_{\mathrm{DC}}(f)$	V
Parameter file[4)] (Level profile and related stimulus settings)	-	-

5 Examples

5.1 Examples

Several simple examples demonstrate the capabilities of the EQA task

Microphone Testing	For this application a reference microphone and the microphone under test (DUT) are coupled to the same volume stimulated by a sound source. The EQA task is used to equalize the sound source ensuring consistent excitation of the DUT within the complete tested frequency range. The frequency response difference curve of the two microphones as well as distortion may be tested against limits to derive PASS/FAIL verdict.	
Adjust EQ of Active Speaker	Active audio systems like studio monitors provide a factory equalizer to fine-tune the frequency response and level at the end of the line. The EQA is a valuable tool to assist the operator in adjusting these controls. In *Manual* mode the measurement is repeated until target response is achieved within specified tolerance. Assisted[5)] mode takes it to a more advanced level by giving instructions to optimally adjust the controls within shortest time, even with untrained operators	
Adjust SPL with Level Control		
Adjust Microphone Sensitivity		

Compensate Amplifier LF Roll-off	 Typical audio amplifiers suffer from a high-pass characteristic at very low frequencies resulting in gain decay. The EQA may be used to determine and compensate this characteristic. By this, consistent excitation of the DUT can be assured within the complete tested frequency range.

LEGEND

1) Only available for *Stimulus - Log Sweep*
2) Only available for *Stimulus - Single Tone*
3) Only available for *Task Mode - Manual*
4) Only available for *Task Mode - Automatic*
5) This feature is not released yet.
6) Depends on selected sample rate
7) Requires KLIPPEL Analyzer 3 or Production Analyzer with DC modification
8) Requires *DCX* (*Dynamic DC Check*) add-on and KLIPPEL Analyzer 3 with Amplifier Card

Find explanations for symbols at:
http://www.klippel.de/know-how/literature.html
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